

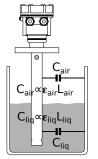
## Capacitance Type Liquid Level Transmitter







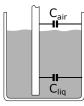
### Operating Principle

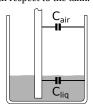


TLC2 probe surface forms a capacitance with the walls of tank containing the liquid

Level sensing probe gets divided into three parts:-Stray capacitance C<sub>stray</sub> Air part forming Cair Liquid part forming Cliq

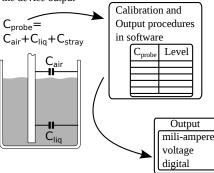
When level increases,  $C_{liq}$  increase,  $C_{air}$  falls while  $C_{\text{stray}}$  stays constant as probe/device is held at fixed location with respect to the tank.





while, with level decreasing,  $C_{\text{air}}$  increaeses while C<sub>lia</sub> falls, so in effect measuring capacitance provides information about liquid level in the tank.

Software inside the device holds the higher and lower calibration values, and provides level information on the device output



# Compact Size

#### **Durable Construction**

#### Fluid Turbulation Stability

## Simple Calibration

#### Easy Installation

#### Order Code

TLC2 Capacitance Type Liquid Level Transmitter

Hxx Enclosure: HAN: Aluminum Non-Hazardous IP-66/68, HAX: Aluminum Flameproof IIa, IIb and IIc,

HSN: Stainless steel, HES: Specially designed enclosure as per customer requirement

Material Temperature (T1: max 80°C, T2: max 200°C, TS: Customer specified - Special designed ) Tx

Rx Sensor rigid/flexible type, RD: Rigid Rod Sensor, RP: Flexible Rope Sensor for Solids (2/4mm),

RL: FlexibleRope Sensor for Liquids (2mm), RS: Specially designed sensor)

Sx Sensing Surface Material (S6:SS-316, SL:SS-316L, ST: PTFE coated, SF: PFA coated, SS: Special surface)

Ιx Insulation type: I0: None, IP: Partly PTFE insulated, IT: Full PTFE insulated, IC: Partly ceramic insulated,

Inactive Length or Sensor Extension Material

(G0: None, G4: SS-304, G6: SS-316, GL: SS-316-L, GS: special material)

Stilling Well Material (W0: None, W4: SS-304, W6: SS-316, WL: SS-316-L, WS: special material) Wx

Process Connection Type: (PB1: BSP 1", PB2: BSP 1 1/2", PB4: BSP 1 1/4", PB5: BSP 2")

(PN1: NPT 1", PN2: NPT 1 ½", PN4: NPT 1 ¼", PN5: NPT 2")

(PT1: Triclover/Triclamp 11/2", PT2: Triclover/Triclamp 2")(PCS: Special Process Connection)

(PFL: Flanged Type – description of flange - FL -at the end of order code)

CxProcess Connection Material (C4: SS-304, C6: SS-316, CL: SS-316L, CS: Special material)

EIL Integral Electronics 4-20mA output, loop powered

EIV Integral Electronics 0-10V/2-10V/0-5V/1-5V field selectable outputs, three wire system

EIM Integral Electronics with ModBus interface and complementry 0-5V output, supports both local (DIP switch) and remote (ModBus) calibrations.

Blind Integral Electronics suitable for Trumen ICT series Remote Indicator-Controller-re-Transmitter units EIR using ordinary 2-core shielded inter-connection cable with 1...1.5 sq mm conductors.

Insertion length (125mm to 3000mm) Lxxxx

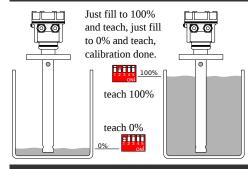
Flange type and bore size specified for ASA/ANSI/JIS/DIN/Custom FLxx

ICT Remote Indicator, Controller and re-Transmitter suitable for remote applications using EIR/EIL electronic inserts Sx

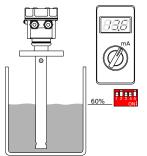
SA: 80-260V AC 50/60Hz, SD: 16-32V DC

Rxx RS3: 3 SPDT Relays (Cast Aluminum IP-65 Enclosure), RK2: 2NO/2NC Contactors (MS Sheet IP10 Enclosure) RS4/RS5/RS6: 4/5/6 SPDT Relays (MS Sheet IP10 Enclosure)

### Easy Calibration



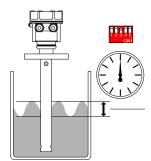
## Calibrate/Correct Any Level



Total empty-fill of container is not necessary, any level can be calibrated using external multi-meter.

A calibration can also be corrected midway using this facility.

## Adjustable Damping

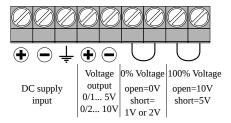


For liquid surfaces having turbulances, output damping time can be set from 0 to 120 seconds.

Output will be an average of level surface turbulances over the period set as damping time

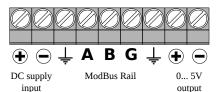
## Voltage Output, All in One

Voltage output in 3/4 wire is available to suit most field voltage needs in field selectable configuration.



#### ModBus with 0... 5V output

ModBus-RTU option is available and supplied with complementry 0... 5V output to assist local test needs.



ModBus-RTU address can be forced to default using onboard DIP switches.

# **Technical Specification**

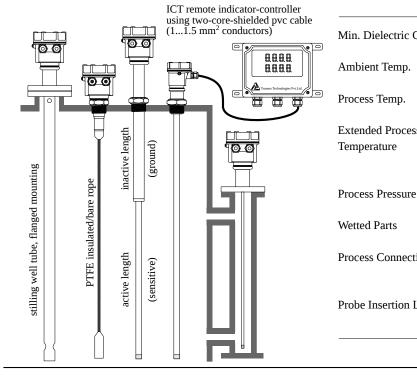
#### Features

- 1. Fast Switching Response
- 2. High temperature endurable probes
- 3. Single sensor allows pump-control & multi-point
- 4. Easy calibration with or without material
- 5. Remote electronics with std 10 meters cable length
- 6. External indication LED available
- 7. Threaded, Flanged Mountings & TC
- 8. Electronic Inserts support all requirements
- 9. Ingress protection: IP 68/65 (as per IS-13947)
- 10. Ex-proof (Ex d T6 IP-66 IIC)
  - Flameproof as per IS/IEC 60079-1:2007
  - Weatherproof (IP-66) as per IS/IEC 60529:2001
  - Suitable for Gas Group: IIC
  - Suitable for Zone 1 & 2 atmospheres
- 12. Compact size
- 13. Rigid rod / flexible rope versions
- 14. No potentiometers hassle free calibration compensation against material build-up

## **Applications**

- 1. Free flowing homogeneous liquids like oil, raw water, WFI, DM/DI water etc
- 2. Suitable for top mounting
- 3. Process temperature max. 200°C
- 4. Process pressure max. 20 bar

## Typical Mountings



#### **Specifications**

EIL	Integral Electronics Two-wire Loop Powered
Supply	15-60 VDC
Output	4-20mA Loop powered, Error output 21mA/1-5V/2-10V
Loop Resistance	maximum 475 Ohm @ 24VDC supply
EIM	Integral Electronics Three/Four wire (negative common)
Supply	15-60 VDC
Interface/Output	ModBus-RTU / complementry 0-5V output suitable for >
	20K Ohm
	Calibration/configuration available through ModBus as well
	as without using DIP switches
ICT specifications	ICT provides numerical LED indicator, control logic with
	relay outputs and re-transmission over galvanically isolated
	4-20mA output

**ICT Power Supply** SA: 80-260VAC, 50/60Hz for AC version SD: 16 to 32VDC for DC version

SPDT 5 A each @ 24VDC or 220VAC ICT RSx Relay Rating (3 SPDT relays in IP65, max 6 SPDT relays in IP40 metal sheet enclosure)

ICT RKx Relay Rating Contactors with 2NO/2NC rated at (1, 2 or 3 contactors, only in IP40 metal sheet enclosure)

ICT Isolated Loop Supply 24V +/- 4V Suitable for maximum 25mA load

ICT re-Transmission 4-20mA, Error@21mA, galvanically isolated loop powered section for use with either integrated ICT Isolated Loop Supply or any external DC supply within range 16 to 50VDC

ICT to TLC cable Shileded 2 Core PVC cable with 1 to 1.5 mm<sup>2</sup> conductors cross section

Min. Dielectric Constant 1.8 (non-hygroscopic) -20°C ... 70°C (-4°F ... 158°F)

Ambient Temp.

Process Temp. -20°C ... 100°C (-4°F ... 212°F)

PTFE Insulation: -30°C ... 250°C (-22°F ... 482°F) Extended Process Ceramic Insulation: -30°C ... 600°C (-22°F ... 1,112°F) Temperature (extensions & heat sinks required)

Wetted Parts SS-304, SS-316, SS-316L, PTFE, part ceramic

Process Connection TC / NPT / BSP 1", 11/4", 11/2", 2" etc Flanged: ANSI/JIS/DIN/ASA/custom

Probe Insertion Length: Rigid Rod: 50mm to 3,000mm Flexible Rope: 100mm to 20,000mm

Specifications are subject to change without prior notice



## Trumen Technologies Pvt. Ltd.

absolute / max. 15 bar (for ceramic insulation: 1 atm)

(an ISO 9001:2008 company)

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